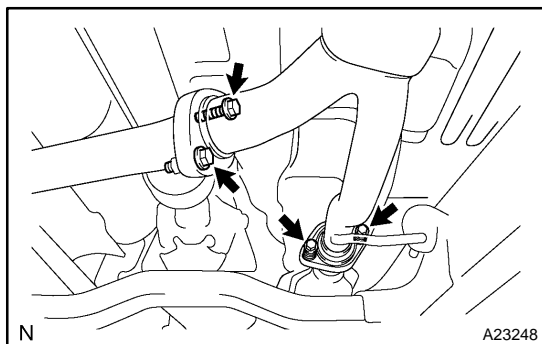


REPLACEMENT

1. REMOVE EXHAUST TAIL PIPE

- Remove the bolt and clamp.
- Remove the 3 exhaust pipe supports and exhaust tail pipe.

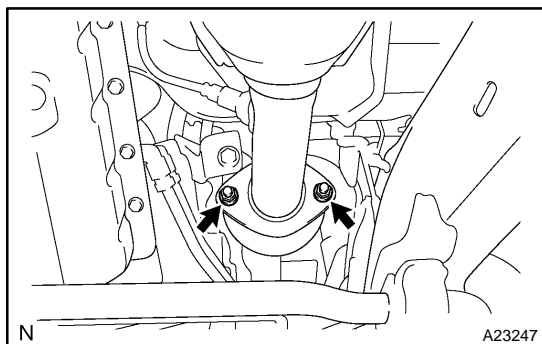


2. REMOVE EXHAUST CENTER PIPE

- Remove the 2 bolts and springs.
- Remove the 2 bolts.
- Remove the 2 exhaust pipe support and exhaust center pipe.
- Remove the gasket from the exhaust tail pipe.

3. REMOVE HEATED OXYGEN SENSOR (BANK 1 OXYGEN SENSOR)

- Disconnect the heated oxygen sensor.
- Remove the heated oxygen sensor.

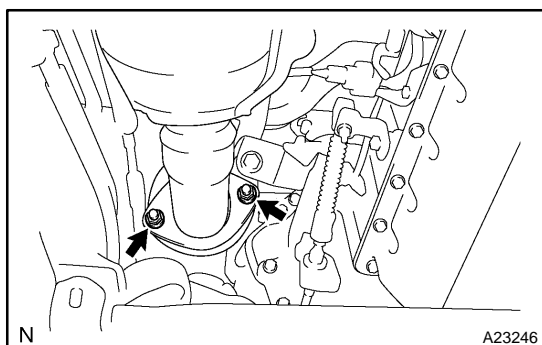


4. REMOVE RH FRONT EXHAUST PIPE

- Remove the 2 nuts and RH front exhaust pipe.
- Remove the 2 gaskets from the RH front exhaust pipe.

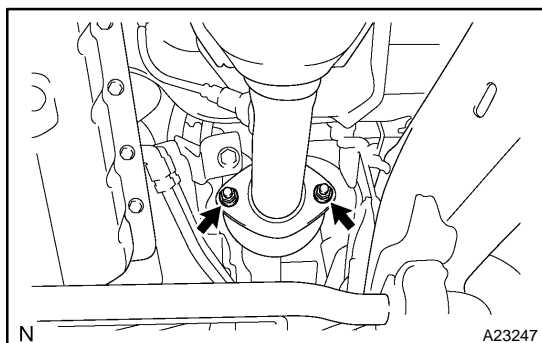
5. REMOVE HEATED OXYGEN SENSOR (BANK 2 OXYGEN SENSOR)

- Disconnect the heated oxygen sensor connector.
- Remove the heated oxygen sensor.



6. REMOVE LH FRONT EXHAUST PIPE

- Remove the 2 nuts, exhaust pipe support and LH front exhaust pipe.
- Remove the 2 gaskets from the LH front exhaust pipe.



7. INSTALL RH FRONT EXHAUST PIPE

- Install 2 new gaskets to the LH front exhaust pipe.
- Install the LH front exhaust pipe with the 2 new nuts.

Torque: 62 N·m (630 kgf-cm, 46 ft-lbf)

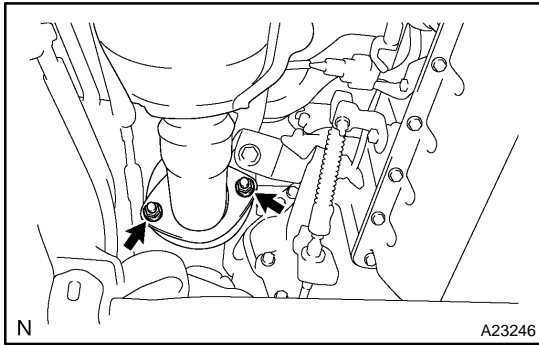
- Install the exhaust pipe support.

8. INSTALL HEATED OXYGEN SENSOR (BANK 1 OXYGEN SENSOR)

- Install the heated oxygen sensor.

Torque: 44 N·m (450 kgf-cm, 33 ft-lbf)

- Connect the heated oxygen sensor connector.

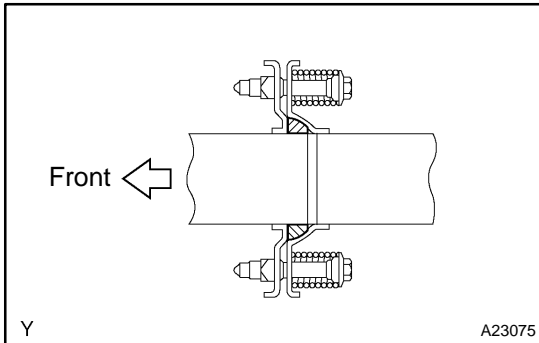
**9. INSTALL RH FRONT EXHAUST PIPE**

- (a) Install 2 new gaskets to the RH front exhaust pipe.
- (b) Install the RH front exhaust pipe with the 2 new nuts.

Torque: 62 N·m (630 kgf-cm, 46 ft-lbf)

10. INSTALL HEATED OXYGEN SENSOR (BANK2 OXYGEN SENSOR)

- (a) Install the heated oxygen sensor.
- Torque: 44 N·m (450 kgf-cm, 33 ft-lbf)**
- (b) Connect the heated oxygen sensor connector.

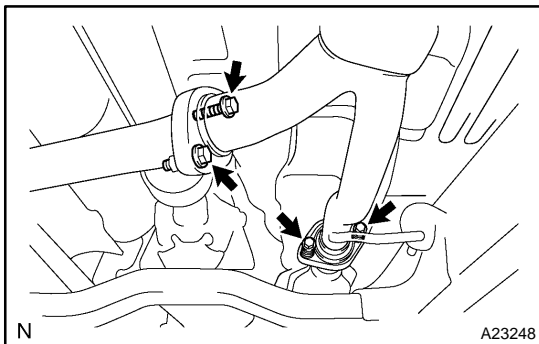
**11. INSTALL EXHAUST CENTER PIPE**

- (a) Using a vernier caliper, measure the free length of the spring.

Minimum length: 40.5 mm (1.5945 in.)

If the free length is less than minimum, replace the spring.

- (b) Install the 2 exhaust pipe supports.

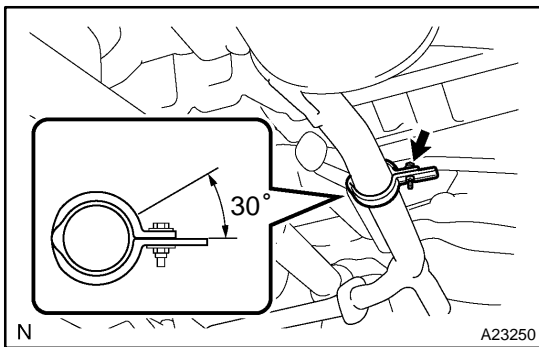


- (c) Install the 2 bolts.

Torque: 48 N·m (490 kgf-cm, 35 ft-lbf)

- (d) Install the 2 bolts and springs.

Torque: 43 N·m (440 kgf-cm, 32 ft-lbf)

**12. INSTALL EXHAUST TAIL PIPE**

- (a) Install a new gasket to the exhaust center pipe.
- (b) Install the 3 exhaust pipe supports.
- (c) Install a new clamp and bolt.

Torque: 32 N·m (326 kgf-cm, 24 ft-lbf)